

Optimization of Structural Layout for Composite Aircraft Wings

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Background

Future Aircrafts

- New structure
- Next-generation material
Carbon Fiber Reinforced
Plastics (CFRP)

Desired technology

- Computer Aided Engineering
- Optimization
Multi-variable multi-purpose
Search for global solution

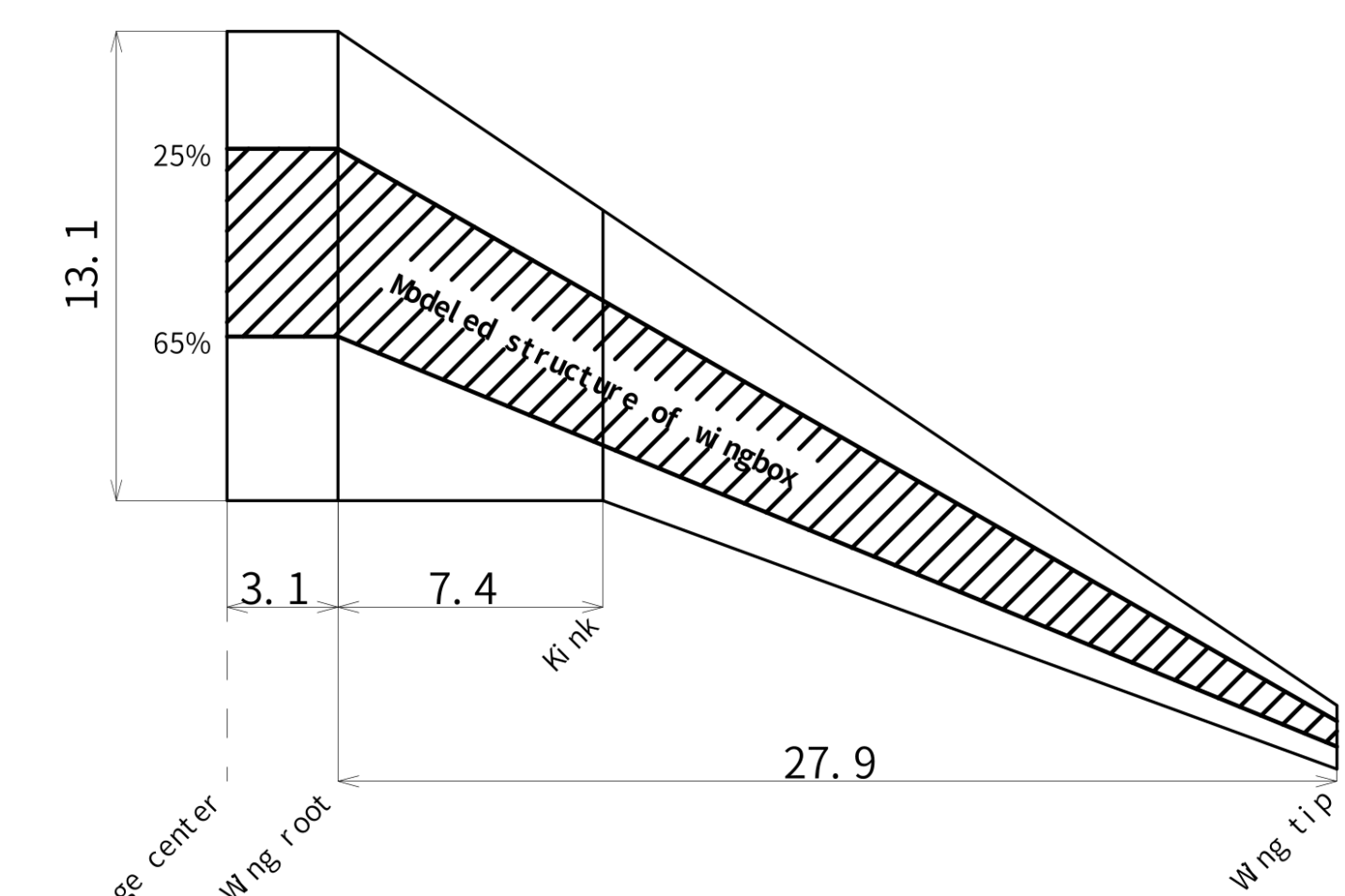
In this study...

- Computational Fluid Dynamics (CFD) & Finite Element Analysis (FEA)
- Practical multi-variable & multi-purpose optimization
: Structure layout of main wing
- Genetic Algorithm (GA) combined with Neural Network (NN)

Problem setting

Main wing model

- Based on Boeing 777
Semispan : 28m Receding angle 34°
- Material : CFRP
Fiber : T800S Resin : #3900-2B



Flight Condition

Mach 0.84 C_L Target : 0.5

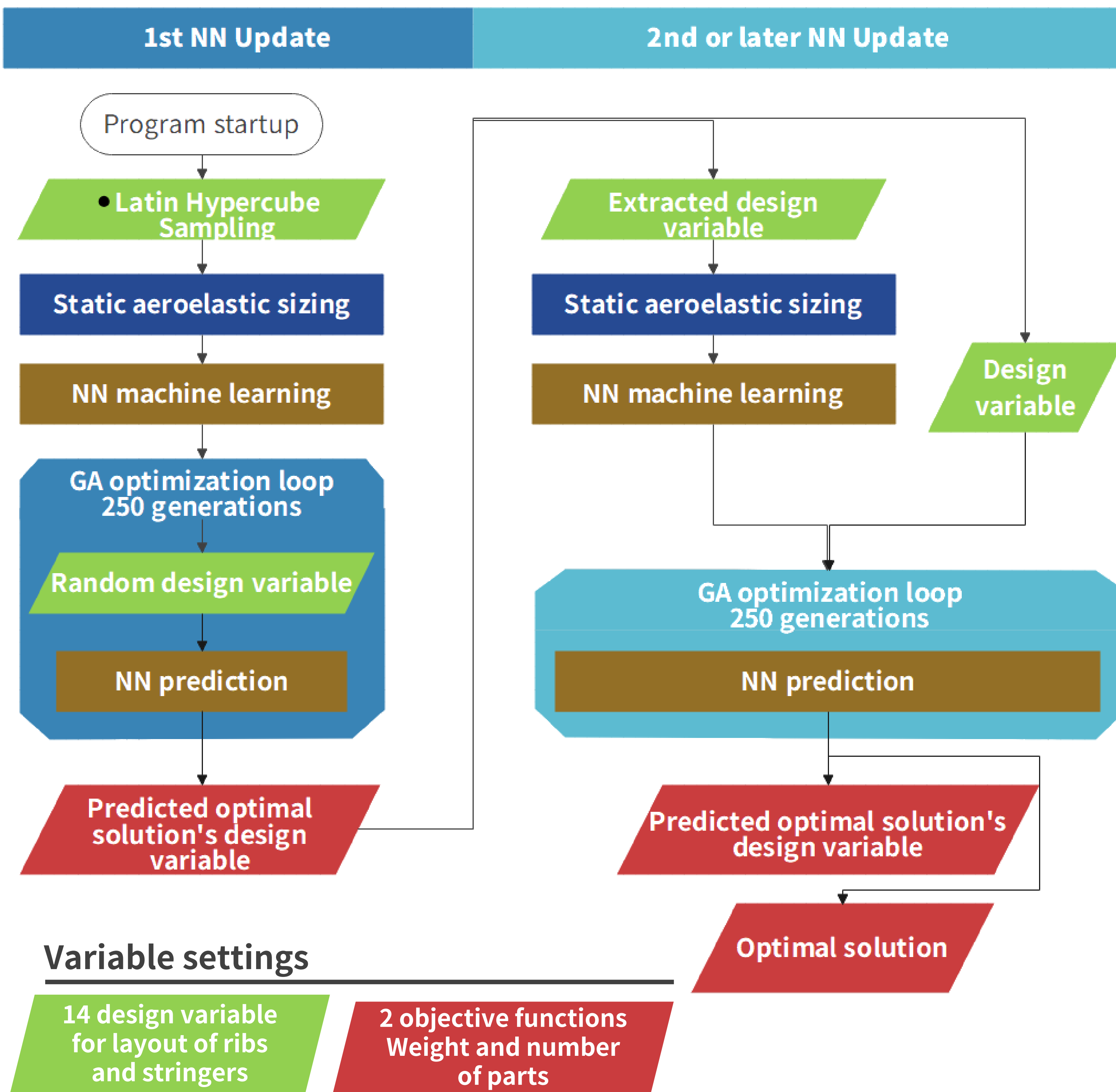
Optimization Settings

- Design variables
Layout of ribs & stringers
- Objective functions
Total weight & Number of parts
- GA
250 generations × 50 individuals
- NN
50 initial samples
+ 5 additional samples
× 5 updates

GA+NN method

Optimization method

- GA combined with NN (GA+NN)
- Surrogate model using NN to reduce computational complexity



Variable settings

- 14 design variable for layout of ribs and stringers
- 2 objective functions Weight and number of parts

- Simulate static aeroelastic sizing on all individuals of 1st updates
- Simulate on only 5 appropriately extracted individuals after 2nd updates
- The computational complexity can be reduced by substituting NN inference for Static aeroelastic sizing which has a large complexity.
- Optimal solution obtained with GA+NN is often superior to one with pure GA because NN prediction is cheap evaluation and has a small computational complexity, therefore more generations can be executed.

Static aeroelastic sizing method

Sizing method

- Bidirectional fluid-structure coupling for Static aeroelastic analysis
- Structural sizing of main wing by the fully stressed design method as follows.

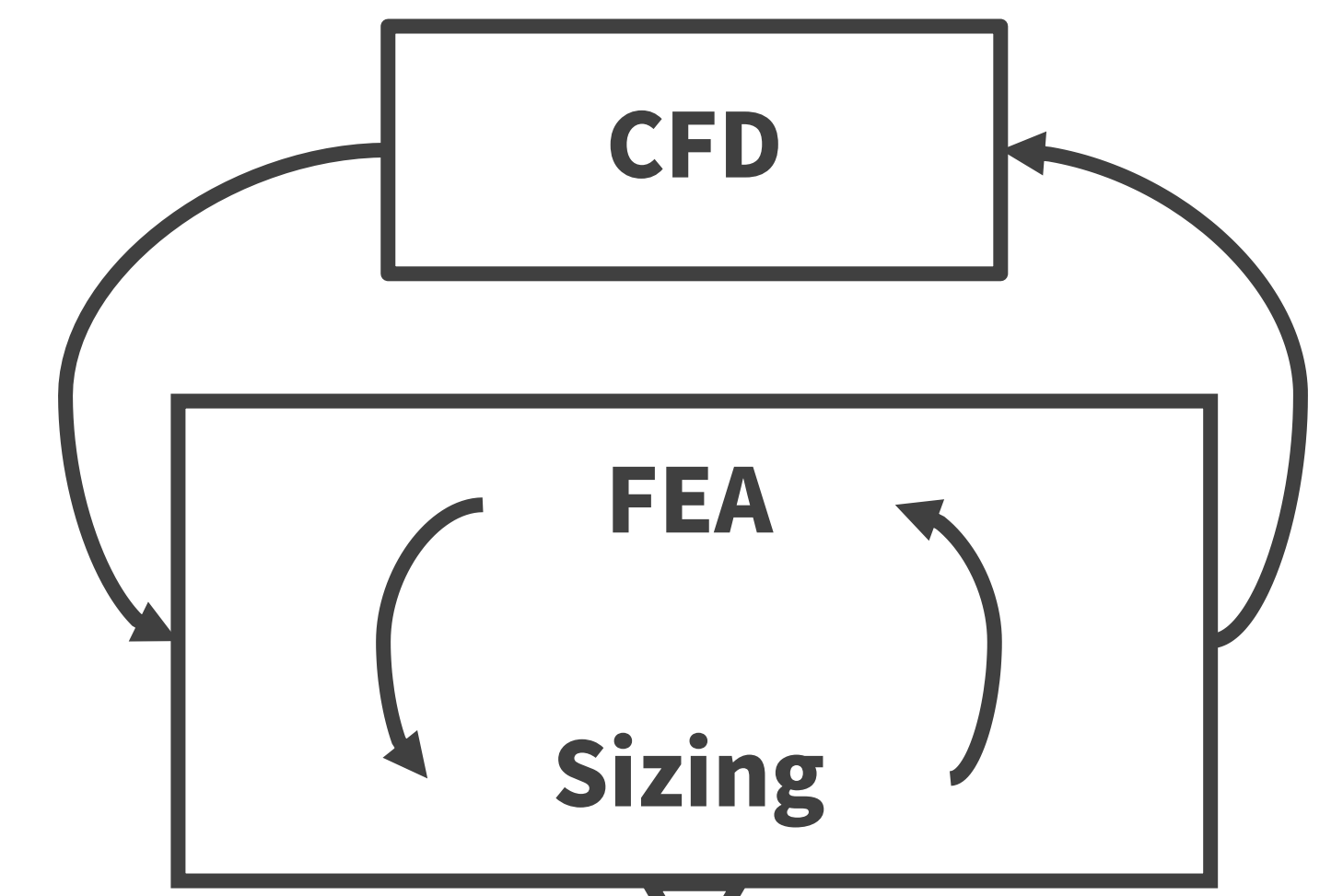
$$g_{k+1} = g_k \left(\frac{1.0 + \overline{ms}}{1.0 + ms_k} \right)^\beta$$

g : Thickness or cross-sectional area of each parts

k : Iteration

\overline{ms} : Target margin of safety ($\overline{ms} = 0.05$)

ms_k : Margin of safety in the current iteration

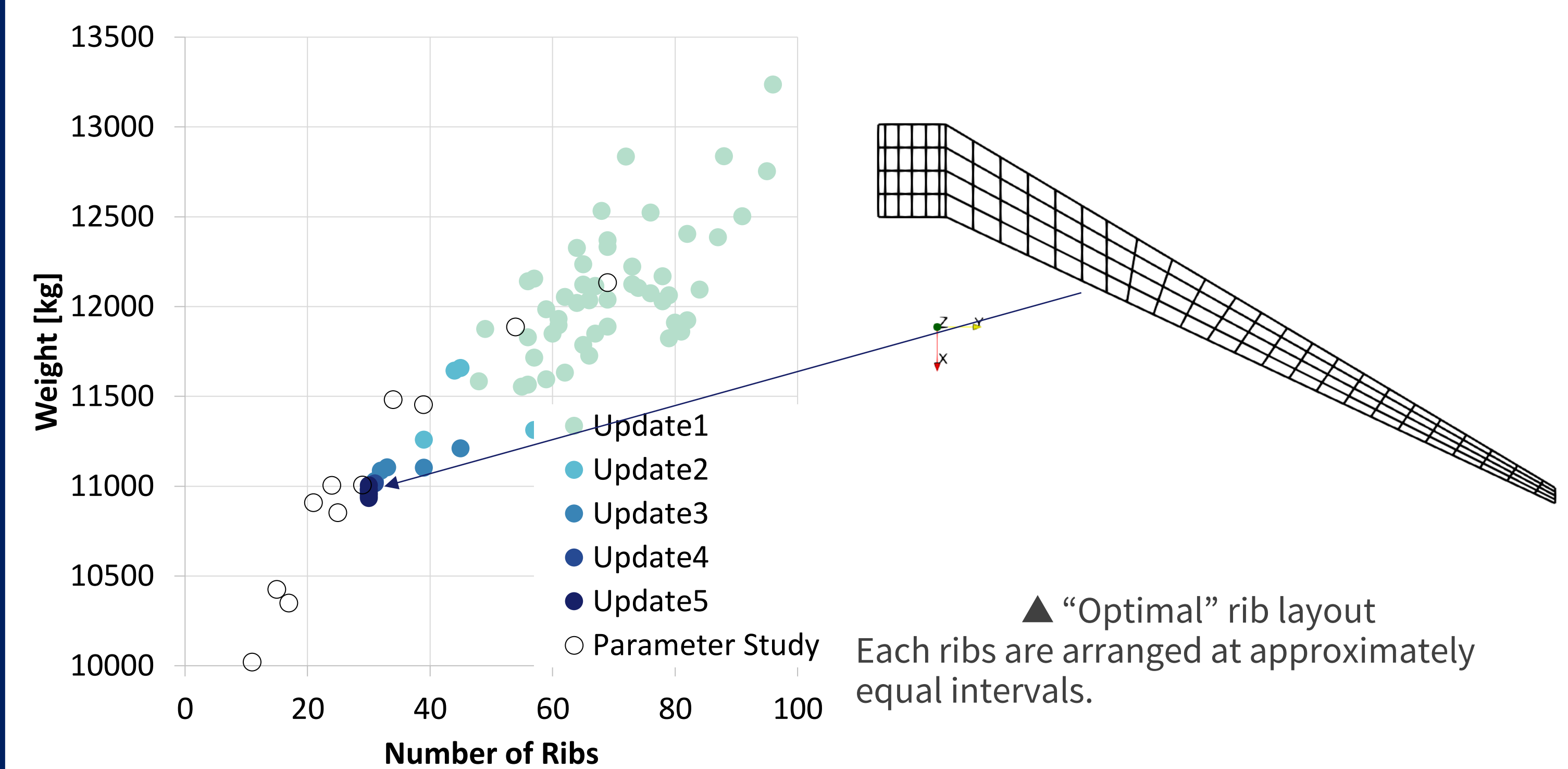


Size-optimized model

The lightest structure in the static aeroelastic equilibrium can be obtained with these loops.

GA+NN analysis

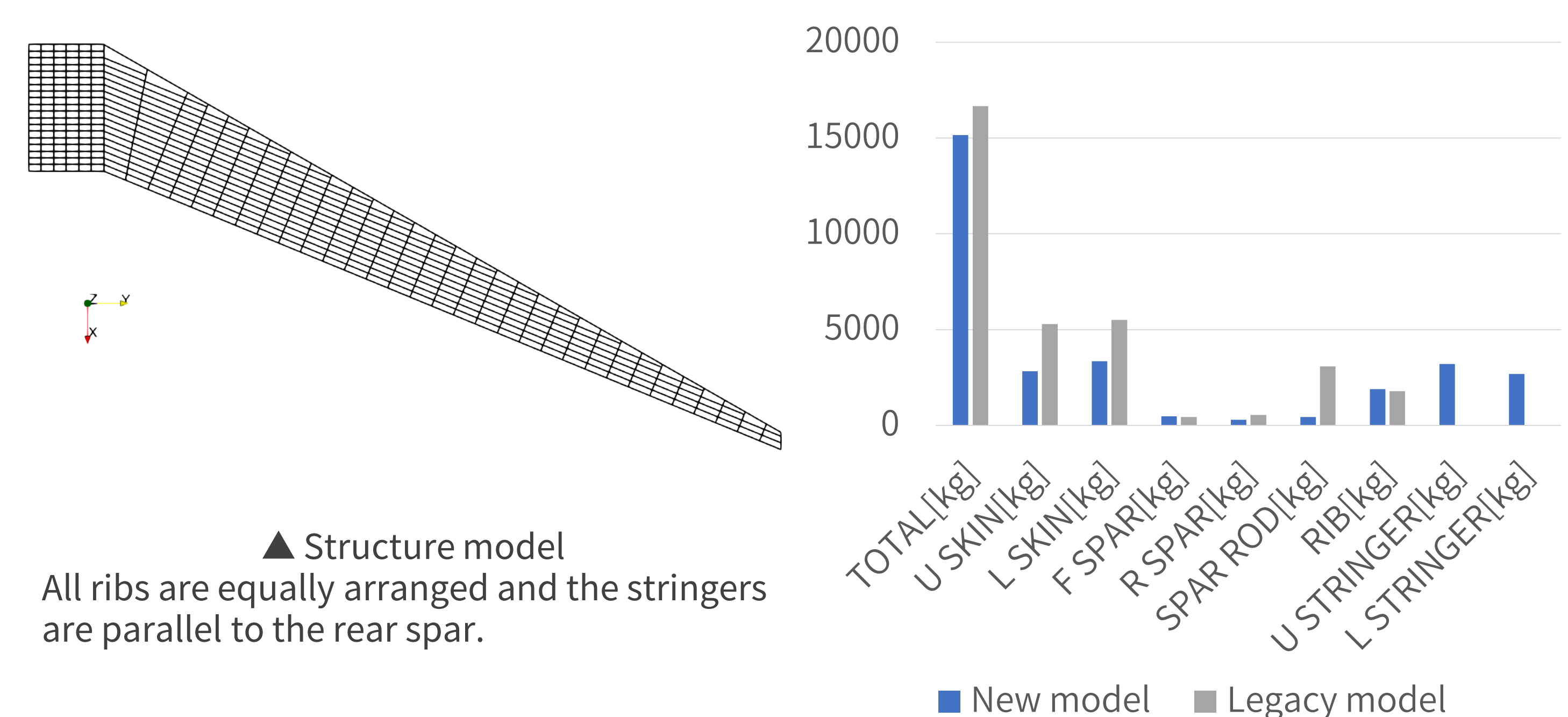
- Spars, skin and ribs are modeled is optimized in order to reduce the number of elements in the model.
- Strength of the stringers is taken into account by setting the skin thickness to the effective cross-sectional area.



- Limited design space to 25 or more ribs due to modeling problem
- No trade-off between weight and the number of parts
Need more accurate model and suitable objective function

Ongoing work

- Stringers in addition to spars, skin and ribs are modeled
- The number of elements of Finite Element Model is 2401 while it is 688 for the conventional model
- The skin weight of the legacy model is multiplied in consideration of the effective cross-sectional area described above.



▲ Structure model
All ribs are equally arranged and the stringers are parallel to the rear spar.

- New model is slightly lighter than legacy model
- Weight of stringers has a large effect
- More accurate by modeling stringers

We will optimize layout of ribs and stringers with this new model.